

RICHMOND
CAMBRIDGE 84MM S.P.
260 (PC)

Effective Date: May 14, 1980

FILTER SPECIFICATION FOR CAMBRIDGE 84MM S.P.

COPY

Filter Rod - 4 Up, 108mm Length

Plug Maker - KDF-2/AF-1

Tow - 2.1/48,000 #10; P.M. Material Code 05-803-A (EAST); 05-803-B (CEL)

Plasticizer - C-111-X @ 9% of Dry Weight; P.M. Material Code 05-832-A
7.05 gms/100 108mm Rods

Plug Wrap - Schweitzer 260-MX2; 26.5mm x 4000m; P.M. Material Code 06-183-A

Glue Lines - Two

Type - Polymer 428-140-HV; P.M. Material Code 62-915-A,
NATIONAL 72-1863; P.M. Material Code 61-405-A

Lap Adhesive - Fuller 3556; P.M. Material Code 60-492-A
Amsco 229; P.M. Material Code 62-912-A

Circumference - 24.70mm (Laser)

Resistance to Draw - 108mm Rod - 26.0 inches of water (TOTAL ENCAP)
27mm Plug - 6.5 inches of water (Undiluted)

Dry Weight - 78.35 gms/100 108mm Rods

Dry Weight (W/GL) - 78.82 gms/100 108mm Rods

Wet Weight (W/GL) - 85.87 gms/100 108mm Rods

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Approved By: J. Z. Myrce
Operations Services

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This supersedes specification dated March 6, 1980. Reason for change:
Brand name changed from Trinity to Cambridge.

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